

Work Order ID 131541

131541

Page 1

April-14-15 11:25:04 AM

Item ID: D407-797-014 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Quick Release Heli-Utility-Basket™ RH 407 Lightweight Lid
 Start Date: 4/14/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 4/14/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference: REWORK PER ECN15-550

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D407-797-1	B

100 Document Control 0.00
100 DOCUMENT CONTROL
 DC Memo 0.00
 Doc.Control -USB or Paperwork Photocopy bluefile & type labels per PPPD407-797-014 CHG006
 MJS FEB 10 2016
 FEB 09 2016

110 Pick Kit 0.00
110
 Packaging Memo 0.00
 Packaging PULL FROM STOCK:
 1 X D407-797-014 B94171
 1
 AS
 DAS
 43
 9-89
 FEB 09 2016

Work Order ID 131541

131541

Page 2

April-14-15 11:25:04 AM

Item ID: D407-797-014 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Quick Release Heli-Utility-Basket™ RH 407 Lightweight Lid
 Start Date: 4/14/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 4/14/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference: REWORK PER ECN15-550

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
112		0.00							
112									
Large Fab	Memo	0.00							
Large Fab	REMOVE DECAL								
	TRANSFER DRILL FROM PLACARD INTO BASKET AS PER DWG ON SHEET 2								
	RIVET PLACARD AS PER DWG ON SHEET 2								
115	QC5- Inspect part completeness to step on W/O	0.00							
115									
QC	Memo	0.00							
Quality Control	***Inspect label on lid***								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control	ENSURE ORIGINAL KIT IS IN BOX								

DAS
43 FEB 09 2016
3-89

Smb
16/2/16

Smb
16/2/16

Work Order ID 131541***131541***

Page 3

April-14-15 11:25:04 AM

Item ID: D407-797-014 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Quick Release Heli-Utility-Basket™ RH 407 Lightweight Lid
Start Date: 4/14/15 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 4/14/15 Req'd Qty: 1.00 ***1*** Customer:
Reference: REWORK PER ECN15-550

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
130									
Packaging	Memo	0.00							
Packaging	REPACKAGE PER PPP USING NEW B/N NEW LABELS REQ'D AT CHG006 Identify and pack for shipping as per PPP D407-797-014 Location: _____ PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten notes:
B/K003
1 SMF 10/2/16
MCS FEB 16 2016
MCS FEB 16 2016

Picklist Print

April-14-15 11:25:04 AM

Page 1

Work Order ID: 131541

131541

Parent Item: D407-797-014

D407-797-014

Parent Item Name: Quick Release Heli-Utility-Basket™ RH 407 Lightweight Lid

Start Date: 4/14/15

Required Date: 4/14/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.29 new issue DD verf:JLM
 11.02.10 as per IIN rev.A DD verf:JLM
 @ chg 002 DD verf:EC
 ECN12-535 DD VERF:EC
 DD VERF:EC
 IPP Rev:B
 IPP Rev:C 11.09.12
 IPP REV:D 12.03.06 AS PER
 IPP REV:E 12.07.24 AS PER ECN12-611
 IPP Rev:F 13.07.08 as per CHG005 (ECN13-582) DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D407-797-014		Manufactured	No				Each	0.0000	1				

D407-797-014

Quick Release Heli-Utility-Basket™ RH 407 Lightweight Lid

D4307-265

Manufactured No

Each 12.0000

1

D4307-265

Placard, Max Load

**

DAS

43

9-89

FEB 09 2016

Location

Loc Qty

Loc Code

ST098

12

131264

12

DAS

43

9-89

FEB 09 2016

INSTALL ONTO LID
 AFTER PAINT USWG

97447A010 RIVET , 4X

Q51042

M131311

16.02.09

DAS		REGISTERED IN CANADA	
PATENT	Design # Pending	CHG	CHG004
PIN	D407-797-014	SIC	SH11-1
DESC	Heli Utility Basket, RH	SIC	SR02996NY
LOT	R94171	SIC	
MODEL	Bel 2461/L1/L3L/1/407	SIC	
TC APPROVAL #0589		MADE IN CANADA	

